

Material - ASTM A744 CN7M

Standard Specification for Castings, Iron-Chromium-Nickel, Corrosion Resistant, for Severe Service

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A744 / A744M Iron-Chromium-Nickel, Corrosion Resistant, for Severe Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.070 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	19.000 - 22.000		
Nickel	Ni %	27.500 - 30.500		
Molybdenum	Mo %	2.000 - 3.000		
Copper	Cu %	3.000 - 4.000	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	425 min.
-	-	-	Yield Strength in Mpa	170 min.
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	52.2 - 53.4 @ RT

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-351 CN7M	ASME	USA	Casting
1.45	DIN	Germany	Casting
SCS 23	JIS	Japan	Centrifugal Cast, Steel Pipes
GX 5 NiCrCuMo 29-21	UNI	Italy	Casting
F.8417	UNE	Spain	Casting
A351 CN7M	ASTM	USA	Casting
N08007	UNS	USA	Casting

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

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